

NHA	USED ON	REV	DESCRIPTION	DATE	APPROVED
B32-23006	412	-	MFG. RELEASE	07/25/95	W.H.
	412EP	A	REVISED PER ECO NO. 4592	08/03/95	W.H
		B	REVISED PER ECO NO. 4597	08/14/95	W.H.
		C	REVISED PER ECO NO. 4610	8/20/95	Qm

**NOTE:**

8. ALTERNATE: USE MS20613-5P14 RIVET.

10.ALTERNATE: USE MS20470AD4-22 RIVET 21 PLACES INSTEAD OF MS35206-227 42 PLACES.

<div>UNLESS OTHERWISE SPECIFIED</div> <div>DIMENSIONS ARE IN INCHES</div> <div>TOLERANCES</div> <div>DECIMALS</div> <div>XX ± .03    XXX ± .010</div> <div>FRACTIONS: ± 1/32</div> <div>ANGLES: ±1°</div>	DRN	L.CELESTINO	0727/95	<div>PREMIER AVIATION, INC.</div> <div>GRAND PRAIRIE - TEXAS</div>			
	CHK	RICK.REYNOLDS	07/25/95				
	APP	W. HAMAKER	07/25/95	<div>EXTERNAL MOUNTING</div> <div>ARM DETAILS / ASSEMBLY</div>			
	CONTRACT						
	PREMIER APP			SIZE	CODE IDENT NO.	DWG NO.	
	W. HAMAKER			07/25/95	A	0SUV8	B32-23006PL
	CUST. APP			SCALE:	WT.	SHEET: 1 OF 3	

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STC SR09038RC

ITEM NO.	MFG. PART NO.	DESCRIPTION	SPEC.	QTY.					
				-01	-03	-05	-07	-09	-33
	-01	TURNBUCKLE ASSY							
	-03	TURNBUCKLE ASSY							
	-05	TURNBUCKLE ASSY							
	-07	TURNBUCKLE ASSY							
	-09	TURNBUCKLE ASSY							
	-11	BRACKET	M/F: 1.00 THK ALUM 7075-T6, QQ-A-250/12						
	-13	ARM	M/F: 1.00 THK ALUM 7075-T6, QQ-A-250/12						1
	-15	TUBE	M/F: .625 DIA TUBE X.035 WALL 4130 STEEL COND.N MIL-T-6736	1					
	-17	TURNBUCKLE	M/F: .625 HEX. STOCK 4130 STEEL "N" COND.		1				
	-19	INSERT	M/F: .625 DIA. STOCK 4130 STEEL "N" COND.	1	1		1	1	
	-20	INSERT	M/F: .625 DIA. STOCK 4130 STEEL "N" COND.	1	1		1	1	
	-21	CLEVIS	M/F: .625 DIA. STOCK 4130 STEEL "N" COND.	1	1		1	1	
	-22	CLEVIS	M/F: .625 DIA. STOCK 4130 STEEL "N" COND.	1	1		1	1	
	-23	TUBE	M/F: .625 DIA TUBE X.035 WALL 4130 STEEL COND.N MIL-T-6736		1				
	-25	TUBE	M/F: .625 DIA TUBE X.035 WALL 4130 STEEL COND.N MIL-T-6736				1		
	-27	TUBE	M/F: .625 DIA TUBE X.035 WALL 4130 STEEL COND.N MIL-T-6736					1	
	-29	TAB	M/F: .60 THK ALUM 7075-T6, QQ-A-250/12						
	-31	ADAPTER	M/F: .375 THK ALUM 7075-T6, QQ-A-250/12						
	-33	ARM ASSEMBLY							
	-35	PANEL	M/F: .063 THK ALUM 2024-T3, QQ-A-250/4						2

EXTERNAL MOUNTING ARM DETAILS / ASSEMBLY			SIZE	CODE IDENT NO.	DWG NO.
			A	0SUV8	B32-23006PL
			SCALE:	REV:C	SHEET: 2 OF 3

[illegible]

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